

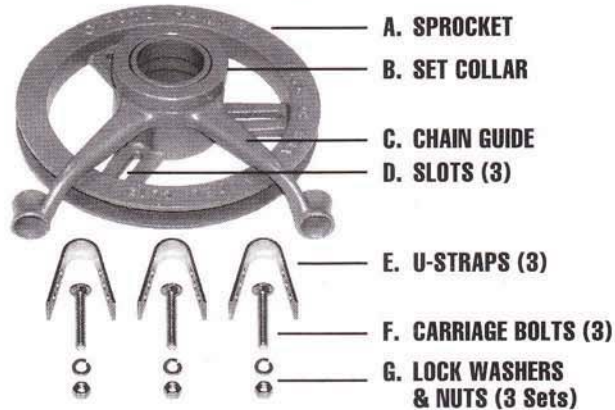
Proper Installation of Roto Hammer Models CL6, CL7.5, CL9, CL12, CL15, CL18, CL21 and CL24

INSTALLATION INSTRUCTIONS

CL SERIES CHAIN WHEELS

**Models CL6, CL7.5, CL9, CL12,
CL15, CL18, CL21 and CL24**

PARTS



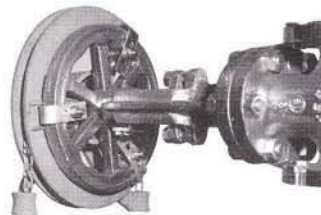
PROCEDURE

1. Place/U-Strap (E) over rim of valve handwheel.
2. Place Sprocket (A) against front of handwheel. Align one Slot (D) with holes in U-Strap and insert Bolt (F) through both the slot and holes in the strap.
(For easy installation, slots keep carriage type bolts from turning.)
3. Attach Lock Washer and Nut (G) and hand tighten.
4. Repeat procedures 1, 2 and 3 on each of the two remaining straps.
5. Center the sprocket and tighten all nuts securely.

CAUTION!

To prevent the handwheel from backing off the stem, the handwheel Retaining Nut SHOULD be secured with a Set Screw. In addition it is strongly recommended that an appropriately sized Roto Hammer Retaining Cable (optional) be installed on every overhead chain wheel operated valve. All chainwheel installations should be properly maintained and regularly inspected.

COMPLETED ASSEMBLY



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